



## Technical Data



Model	APEB Servo Electric Press Brake "Ball Screw System"	
No	SERVO 9020	SERVO 13036
<b>Bending Force</b>	20 Tons	36 Tons
<b>Bending Length</b>	900 mm	1300 mm
<b>Motor Output (Power)</b>	5.5 kW	2x5.5 kW
<b>Inside Frames</b>	1020 mm	960 mm
<b>Side Frame Width</b>	1700 mm	1700 mm
<b>Machine Height</b>	2350 mm	2350 mm
<b>Bed Height</b>	790 mm	790 mm
<b>Daylight Opening</b>	430 mm	430 mm
<b>Max. Stroke Adjustment</b>	150 mm	150 mm
<b>Table Width</b>	40 mm	40 mm
<b>Throat Gap</b>	400 mm	400 mm
<b>Approach Speed</b>	150 mm/s	150 mm/s
<b>Working Speed</b>	10/20** mm/s	10/20** mm/s
<b>Return Speed</b>	150 mm/s	150 mm/s
<b>Approximate Weight</b>	3.000 Kgs	4.350 Kgs



Legal Notice: Machines built with CE-safety conformity are available as option.  
Design and specifications are subject to change without notice.