



## TECHNICAL DATA

Model	APES Servo Electric Press Brake "Belt&Pulley"				
No	#	SERVO 15040	SERVO 20050	SERVO 26080	SERVO 31100
Bending Force		40 Tons	50 Tons	80 Tons	100 Tons
Motor Output (Power)		2x5.5 kW	2x5.5 kW	2x5.5 kW	2x5.5 kW
Bending Length	A	1530 mm	2040 mm	2550 mm	3050 mm
Inside Frames	B	1790 mm	2300 mm	2810 mm	3350 mm
Side Frame Width	C	1850 mm	1850 mm	1850 mm	1850 mm
Machine Height	H	2525 mm	2525 mm	2525 mm	2525 mm
Bed Height	G	930/(1015*) mm	930/(1015*) mm	930/(1015*) mm	930/(1015*) mm
Daylight Opening	K	590/(505*) mm	590/(505*) mm	590/(505*) mm	590/(505*) mm
Max. Stroke Adjustment	L	300/(240*) mm	300/(240*) mm	300/(240*) mm	300/(240*) mm
Table Width	M	60 mm	60 mm	60 mm	60 mm
Throat Gap		O Frame	O Frame	O Frame	O Frame
Approach Speed		170 mm/s	150 mm/s	90 mm/s	75 mm/s
Working Speed		10/20** mm/s	10/20** mm/s	10/20** mm/s	10/20** mm/s
Return Speed		170 mm/s	150 mm/s	90 mm/s	75 mm/s
Approximate Weight		4.800 Kgs	5.600 Kgs	6,400 Kgs	7,200 Kgs

\* With Promecam Clamping combination.

\*\* Accordance with local regulations, except for Robotic use.

Legal Notice:

Machines built with CE-safety conformity are available as option. Design and specifications are subject to change without notice.